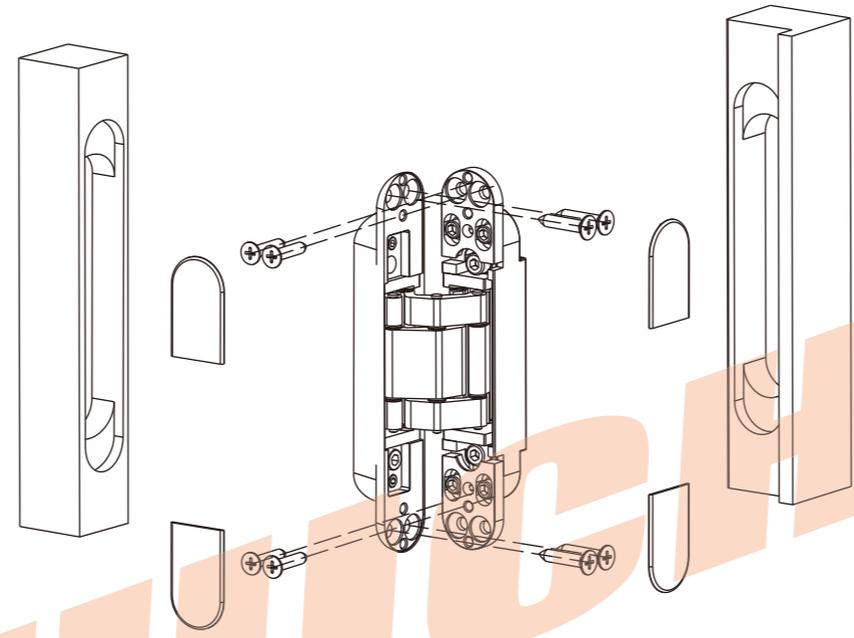
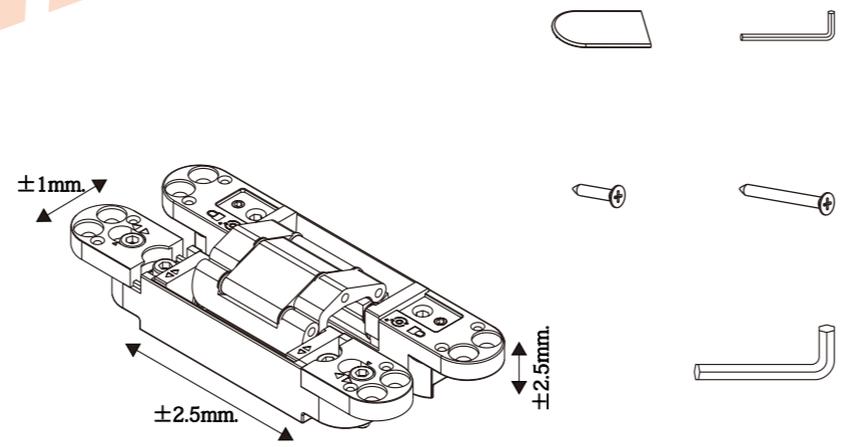


ZHICHENG G80 FITTING INSTRUCTIONS

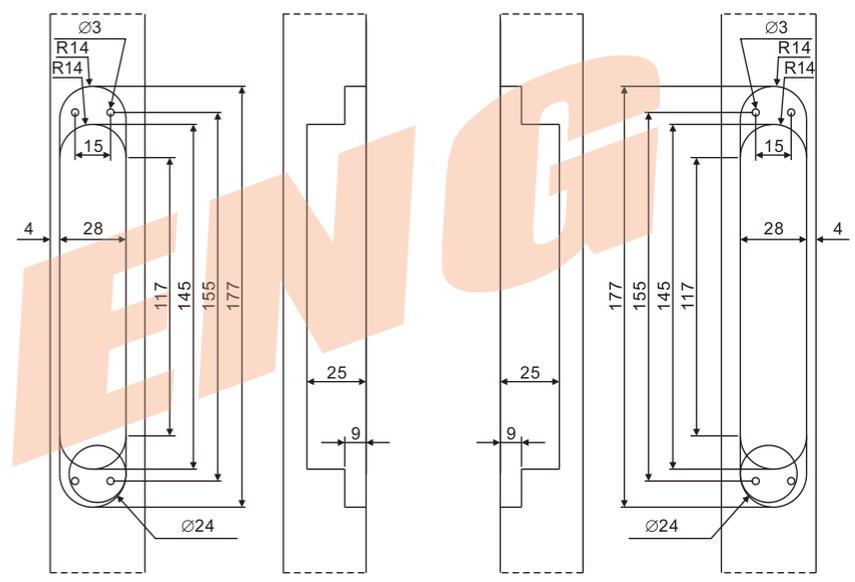
General assembly drawing



Parts diagram

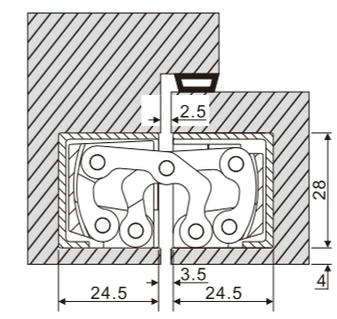


Concealed hinge system for unrebated interior doors

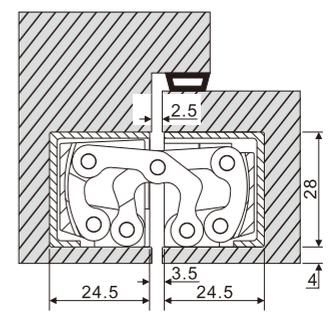


Installation situations of further frame types

Wooden casing frame

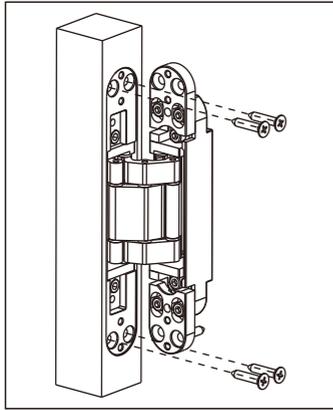


Steel frame

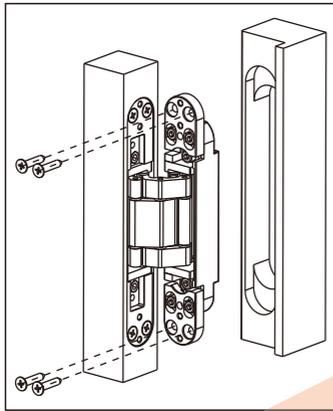


Screw the hinge using the enclosed M 5 screws. Depending on the frame design, use the small spacer plates.

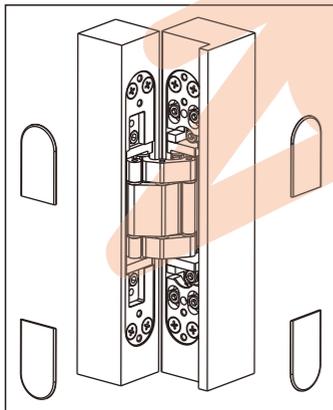
The steel frame must be equipped with a receiver for fastening. **Aluminium frame:** with the receiver of the frame manufacturer.



Conduct the routing, cutter 24 mm \varnothing , collar ring 30 mm \varnothing , screw hinge door part (marked as door) using 5 mm \varnothing wood screws.

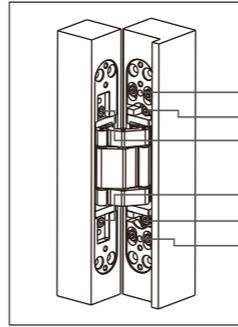


Fasten hinge frame part depending on the frame type. If required, please loose slightly the upper clamping screws for the height adjustment.
Block frame: Screw with 5 mm \varnothing wood screws
For further frame types, see page 2

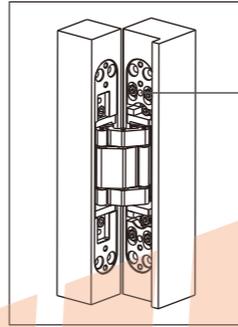


Screw the small cover plates using the enclosed tapping screws onto frame and door part.

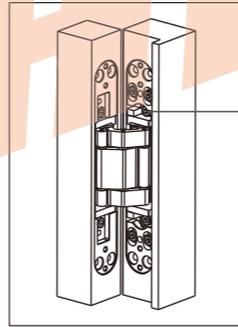
Double-check the fastening of all clamping and fixing screws after installation.



Height adjustment
Depth adjustment
Side adjustment

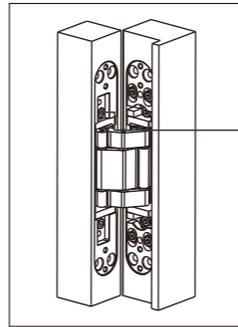


Side adjustment
Depth adjustment
Height adjustment



Height adjustment

- Slightly loosen the clamping screws
- Adjust the vertical position of the door by turning the lower height adjustment screw (turn the upper height adjustment screw in the opposite direction if necessary)
- Retighten the clamping screws



Depth adjustment

- Slightly loosen the fixing screws
- Put the door to the correct compression
- Retighten the clamping screws



Side adjustment

- Adjust the adjusting spindles using a 4 mm Allen key
- Twist left - towards hinge (max. 3 mm)
- Twist right - towards lock (max. 3 mm)

